REINFORCEMENT REQUIREMENTS

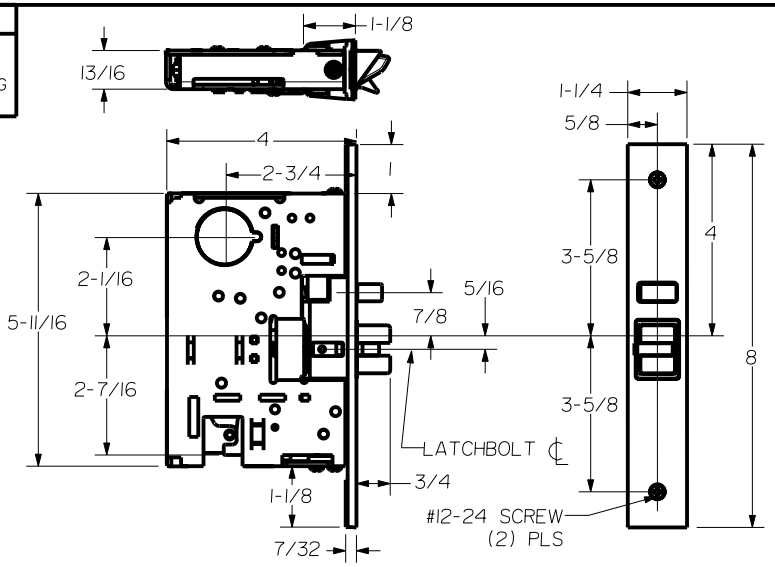
PROVIDE ADEQUATE REINFORCEMENT TO METAL COVERED COMPOSITE AND HOLLOW METAL DOORS FOR THE DRILLING AND TAPPING FOR THE MACHINE SCREWS.

SEX NUTS AND BOLTS

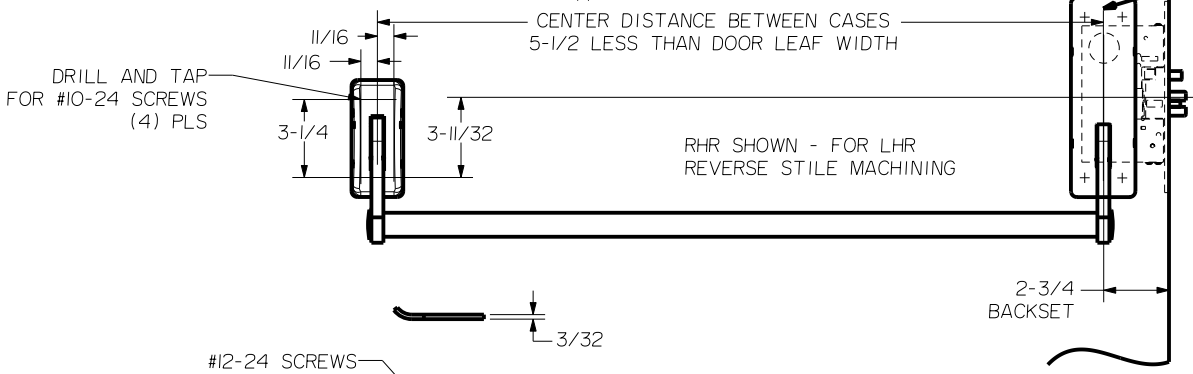
SEX BOLTS ARE REQUIRED FOR PLASTIC, WOOD, METAL COVERED COMPOSITE AND HOLLOW METAL DOORS WITHOUT REINFORCEMENT

SEX BOLT MACHINING

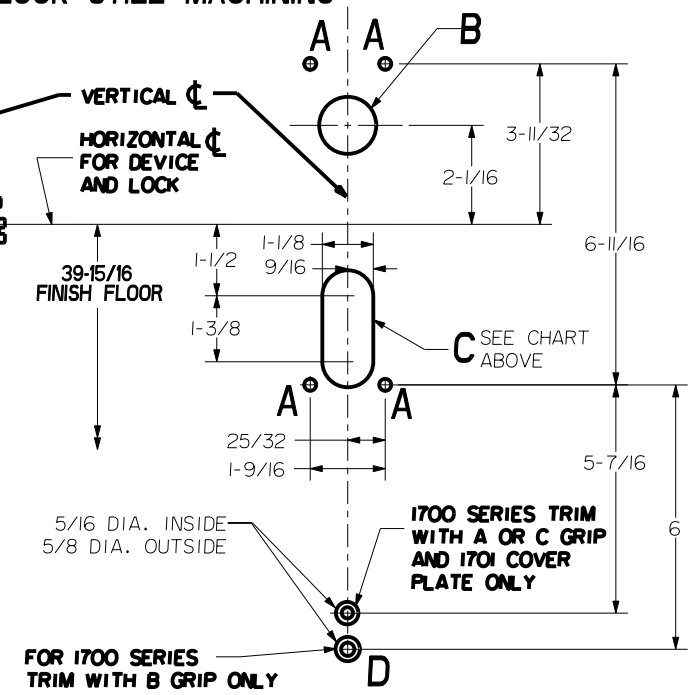
DRILL 1/4 DIA. INSIDE
DRILL 3/8 DIA. OUTSIDE

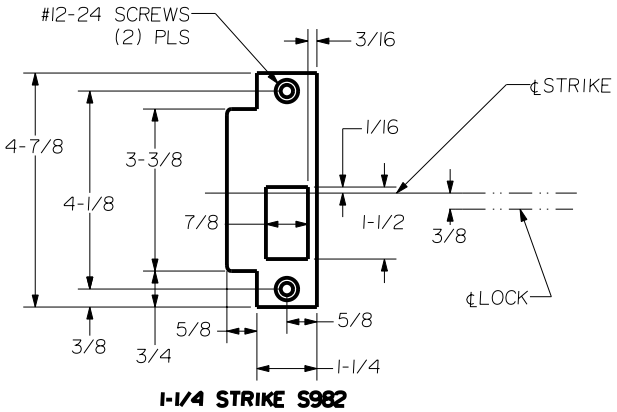


HOLE (4) PLS A	DEVICES	TRIMS	HOLE B	HOLE C
#10-24 TAP INSIDE ONLY	301.FL301	EXIT ONLY	NO	SLOT INSIDE ONLY
	303.FL303	CYL ONLY	1-3/16 DIA OUTSIDE	
1/4 DIA INSIDE 3/8 DIA OUTSIDE	301.FL301	1701,4901	NO	
	302.FL302	1702,4902		
	303.FL303	1703,M4903	1-3/8 DIA OUTSIDE ONLY	
	305.FL305	M1705		SLOT THRU DOOR
	308.FL308	M4908 VM4908		
	314.FL314	M4914	NO	
	315.FL315	M1715		



LOCK STILE MACHINING





1-1/4 STRIKE S982

NOTE:
"LETTER" AT END OF TRIM MODEL NO. DESIGNATES LEVER OR GRIP STYLE. EXCEPT AS NOTED, LEVER OR GRIP STYLE HAS NO EFFECT ON STILE MACHINING.

S985,S984 OPTIONAL OPEN BACK STRIKES
SEE TEMPLATE NUMBER HM-S985

STANLEY phi

Precision Hardware

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www.stanleysecuritysolutions.com

DEVICE SERIES		TRIM SERIES	
300, FL300		EXIT ONLY, CYL ONLY, 1700,4900	
STRIKE NO.	RELEASED DATE	TEMPLATE NO.	REV
S982	5/01/05	HM-300A	C